



ARCHIV  
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01

Tolerances for section  
to DIN 6930 Part 2  
accuracy grade m

outline length WN 10535

outer	234.0	mm
inner	...	mm

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	--
oil-free / free of grease	X
oiled	--
oiling permissible	--
Indicate the required condition at time of delivery with an X.	

First angle projection	01	DXF file created. No part changes.		T85393										
		Labels and thickness added.												
General tolerance (GT) in mm														
Size range		Index	alteration	Change no	Fit	Toler.								
<table border="1"> <tr> <td>≤ 30</td> <td>&gt; 30 ≤ 120</td> <td>&gt; 120 ≤ 400</td> <td>&gt; 400 ≤ 1000</td> </tr> <tr> <td>1</td> <td>2</td> <td>3</td> <td>4</td> </tr> </table>	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	1	2	3	4		Inspection dim.	Material: S235JR		Weight: in kg	
≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000											
1	2	3	4											
		Auxiliary dim.			0.1									
GT coarse		Date	Name	Blank no:										
L	1 2 2 3 4	06.09.2016	C.Thirkell	Title:										
∠	1 2 4 6	06.09.2016	A.Beck	plate option glas OHG	CO									
Lengths (L) and angle (∠) = ± GT		06.09.2016	Hock M.		Scale									
Tolerance Symbols ISO 1101		M.check.			1:1									
○ roundness = 1/2ø-Tol.				Drawing number	Sheet:									
—□ straightness/flatness = GT				/	1									
◎/ concentricity/run out = GT				/	of: 1									
≡ symmetry = GT				1164014623										
// parallelism = GT														
⊕ position = GT														
Languages: DE, EN		Confidential document Refer to protection notice ISO 16016		Repl.	Orig.									

Released

3042578/D2D/001/01

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